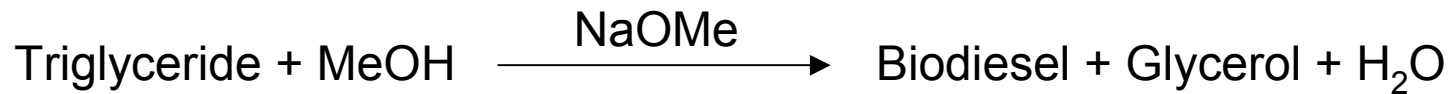


Recent developments in Cambridge on the implementation of Oscillatory Flow Reactor technology

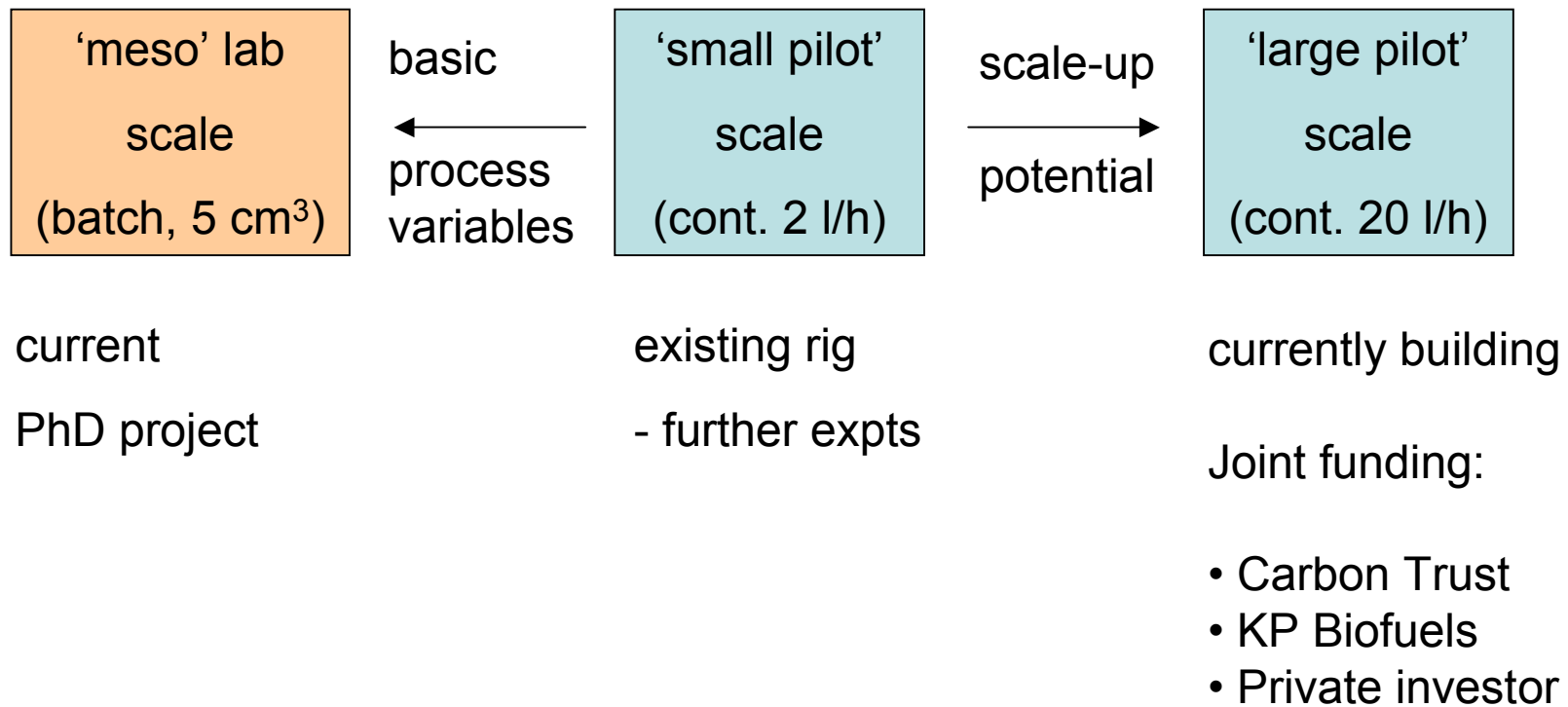
Trond E Bustnes

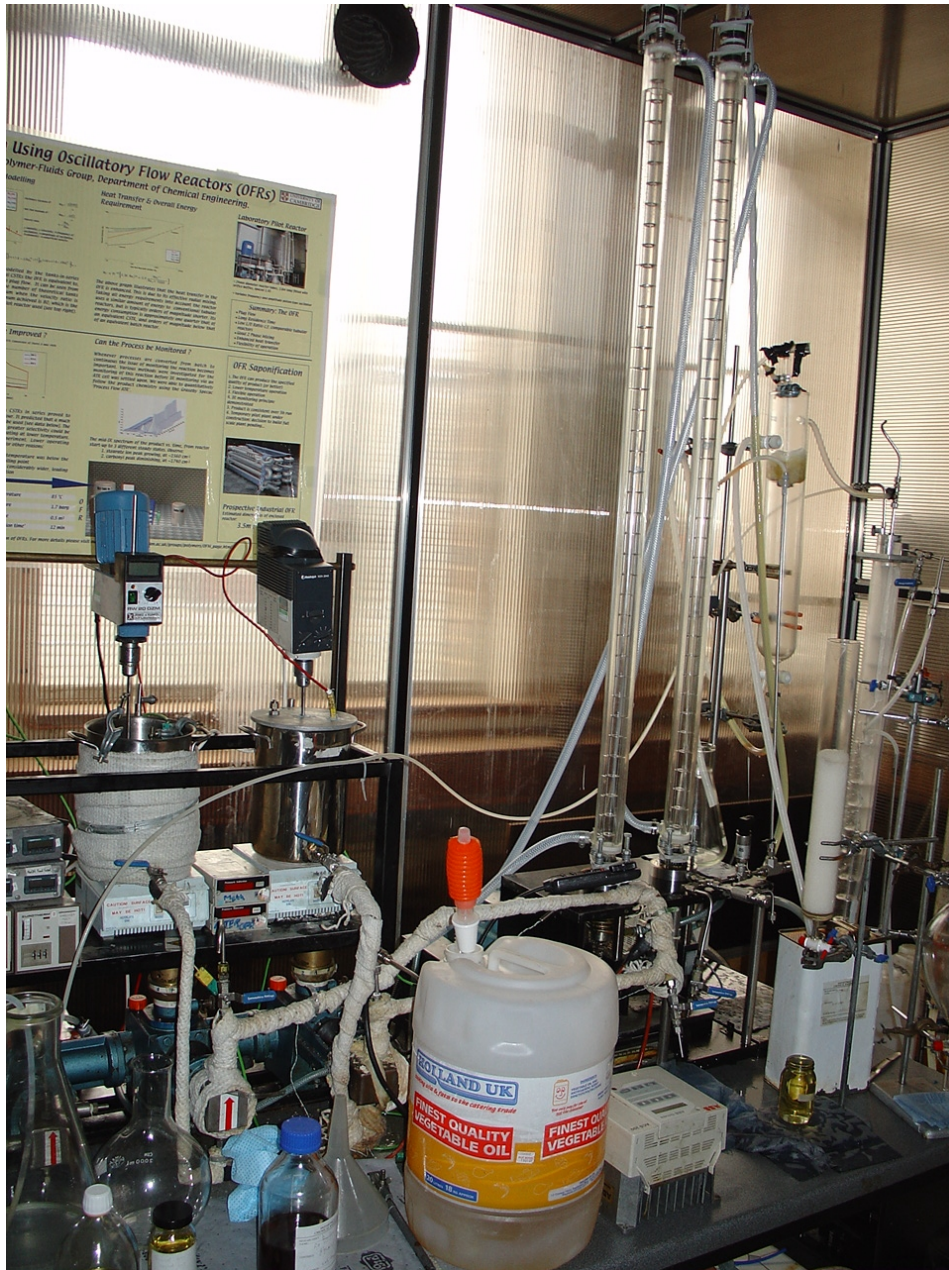
Biodiesel production



- normally batch process -> continuous in Cambridge
- variable conditions of T and P
- sustainable process
- CO₂ neutral
- no sulphur emissions
- lower emissions of CO, hydrocarbons, particulates
- possibly higher emissions of NO_x

Current focus



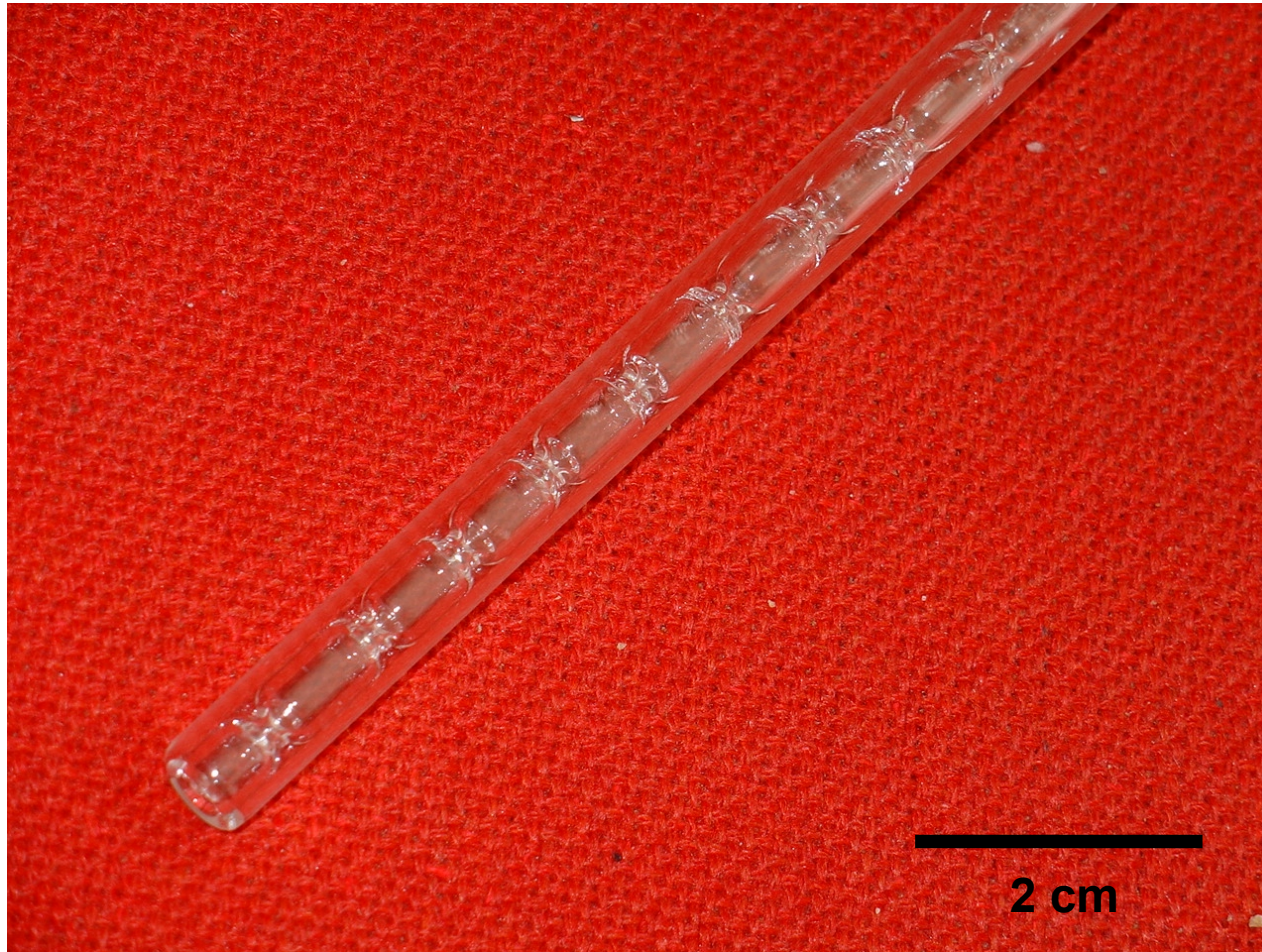


'small pilot' scale

2 l/h plant run on continuous basis

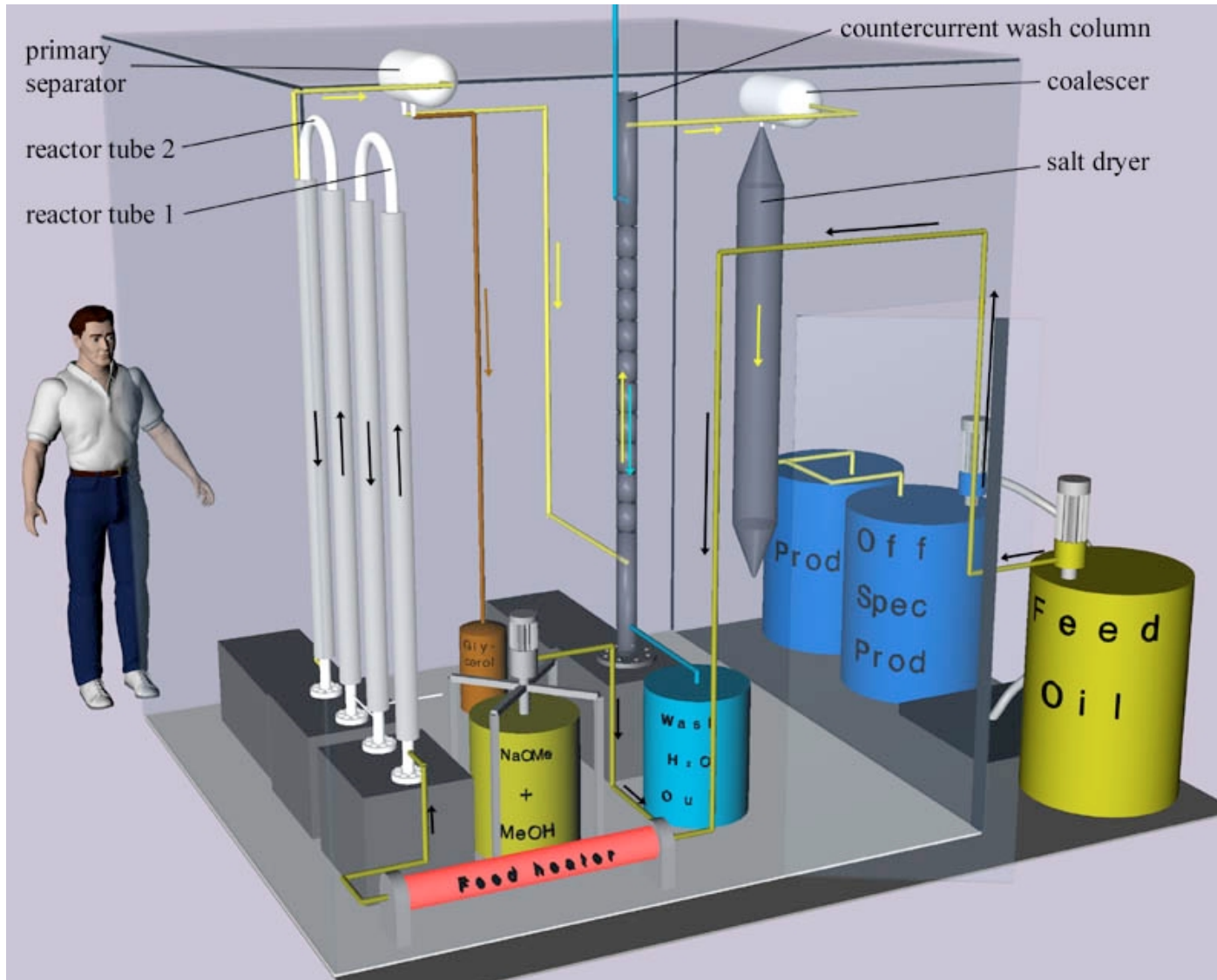
- reactants:
 1. MeOH + catalyst
 2. vegetable oil
- variable T, P (< 3 bar)
- variable residence times

'meso scale' reactor



- batch
- volume 4.5 cm³
- jacketed design
- small scale batch or continuous testing

'large pilot' plant



- 20 l/h
- enclosed continuous operation
- OFR vessel
- OFM wash column
- standard separation equipment