

# Microparticle-enhanced mixing using time-dependent magnetic actuation in microfluidic chips

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# Outline

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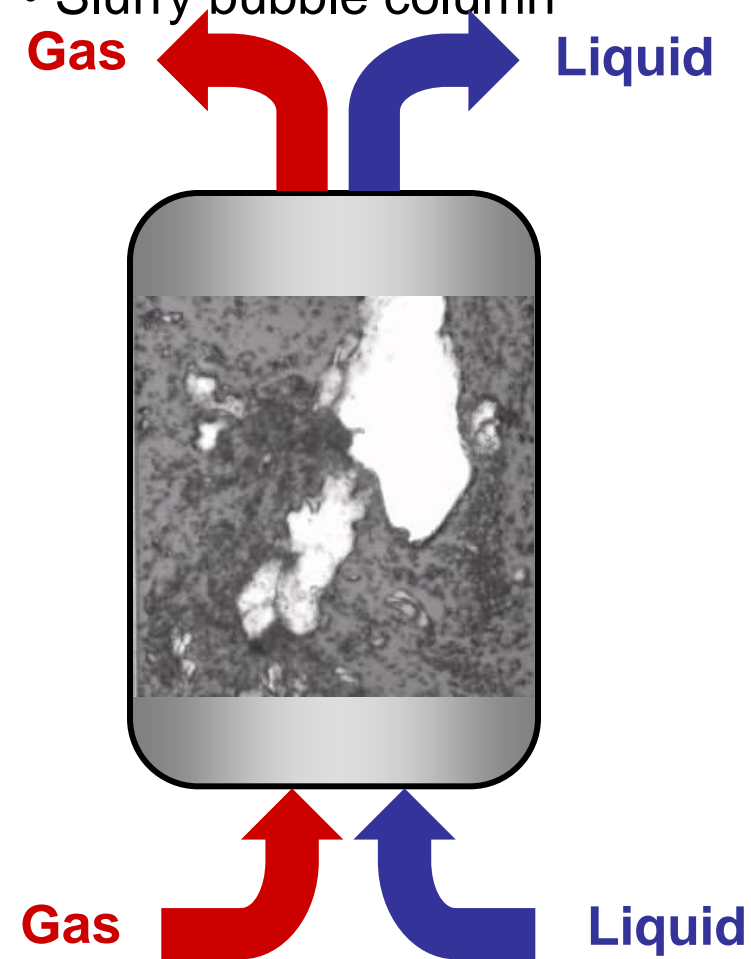
- ✓ New ways for process intensification
- ✓ Introduction to magnetic actuation
- ✓ Optimisation of mixing in laminar flow



# Conventional G/L/S reactions

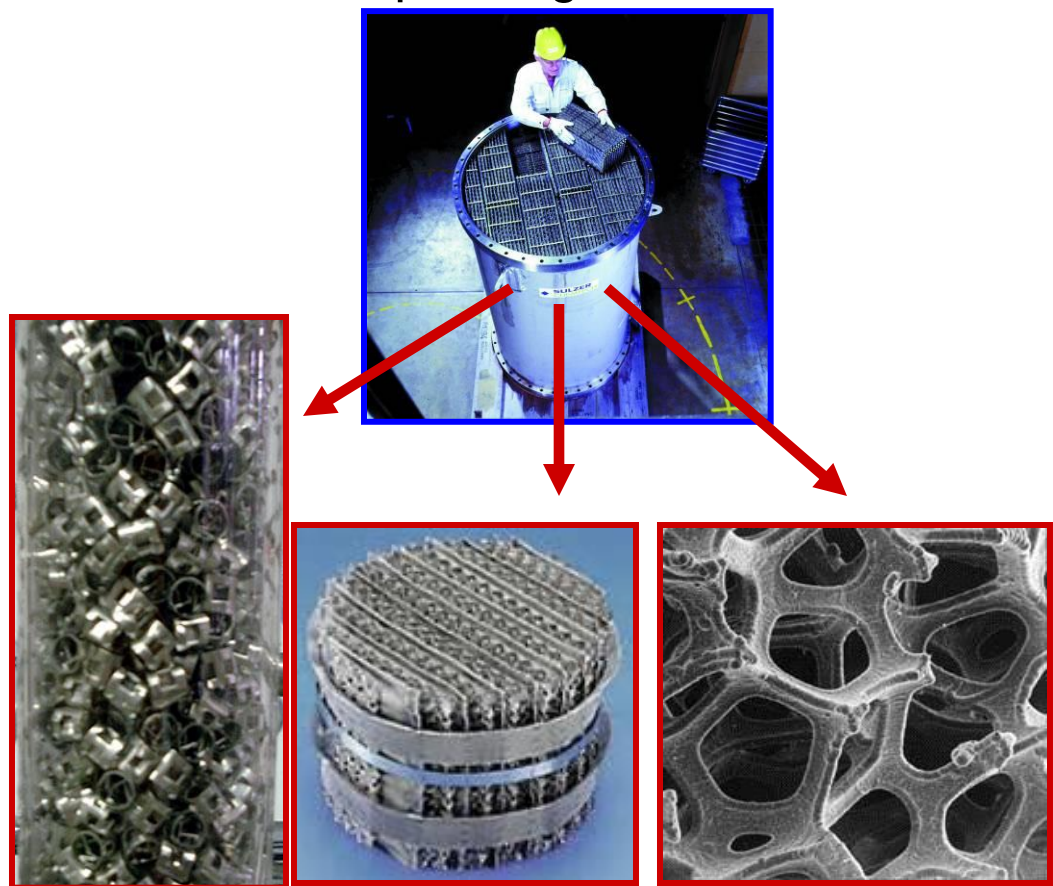
## “Slurry” reactors:

- Stirred slurry tank
- Slurry bubble column



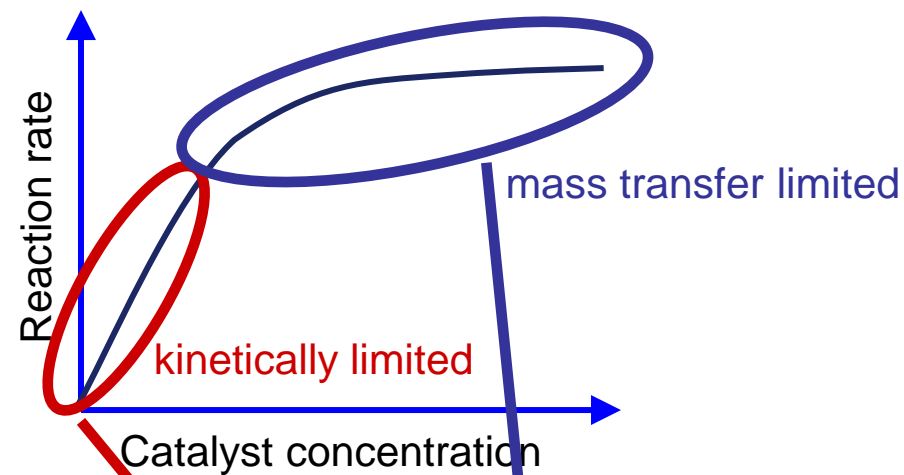
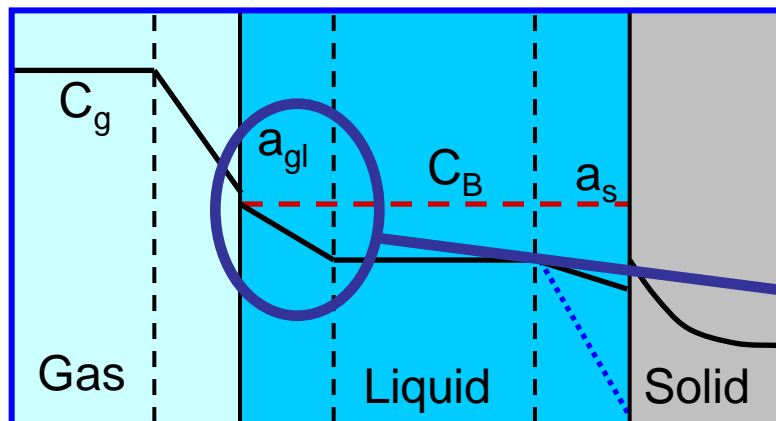
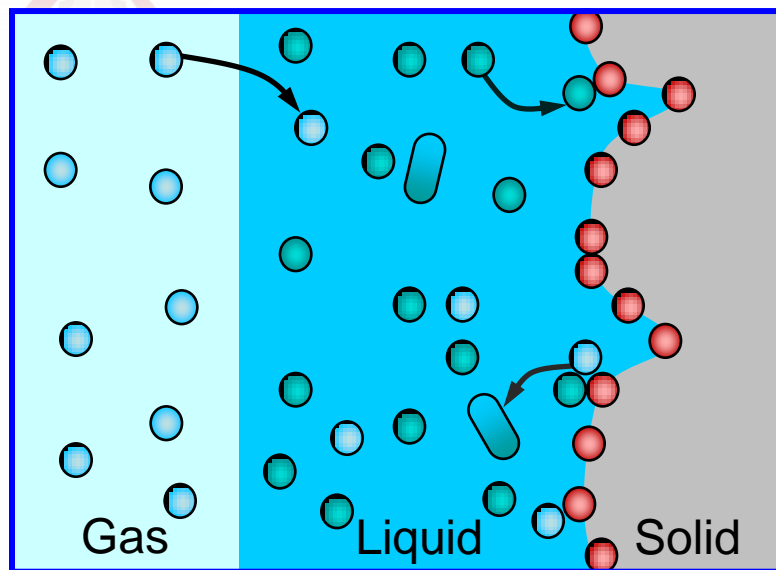
## “Packed bed” reactors:

- Random packing
- Structured packing
- Foam packing





# Conventional G/L/S reactions

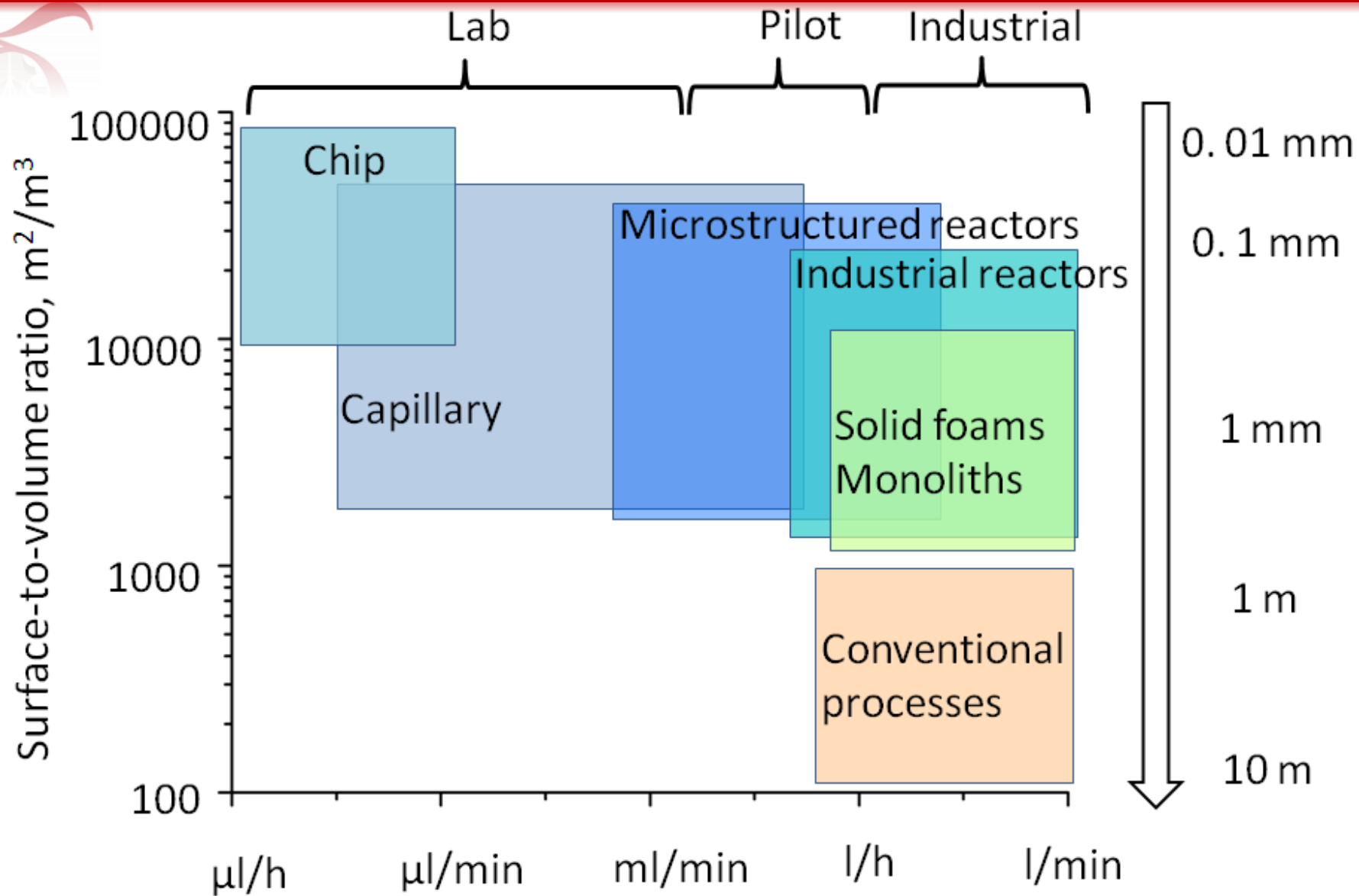


$$-R_{v,A} = \left[ \frac{N}{\eta m L_t k_r} + \frac{1}{k_g a_{gl}} + \frac{N}{k_l a_{gl}} + \frac{N}{k_s a_s} \right]^{-1} C_g$$

**Rate limiting step for many gas-liquid-solid reactions!**



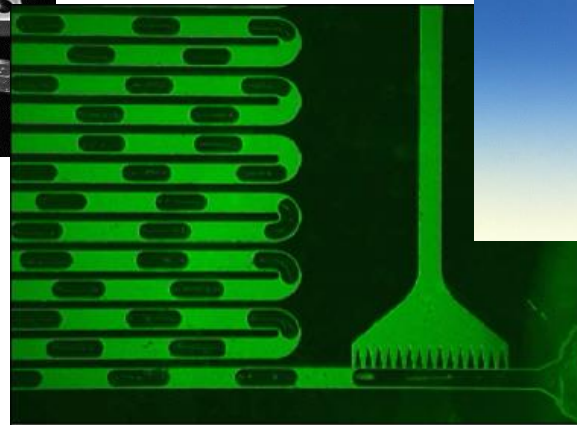
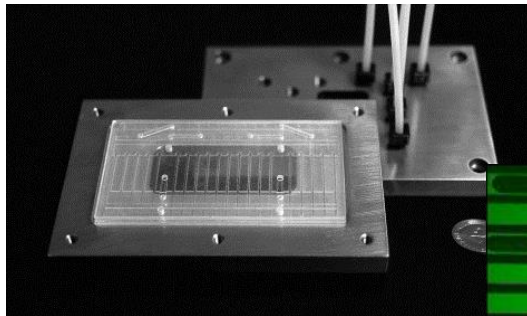
# Multiphase reactors for Process Intensification





# Backgrounds & features

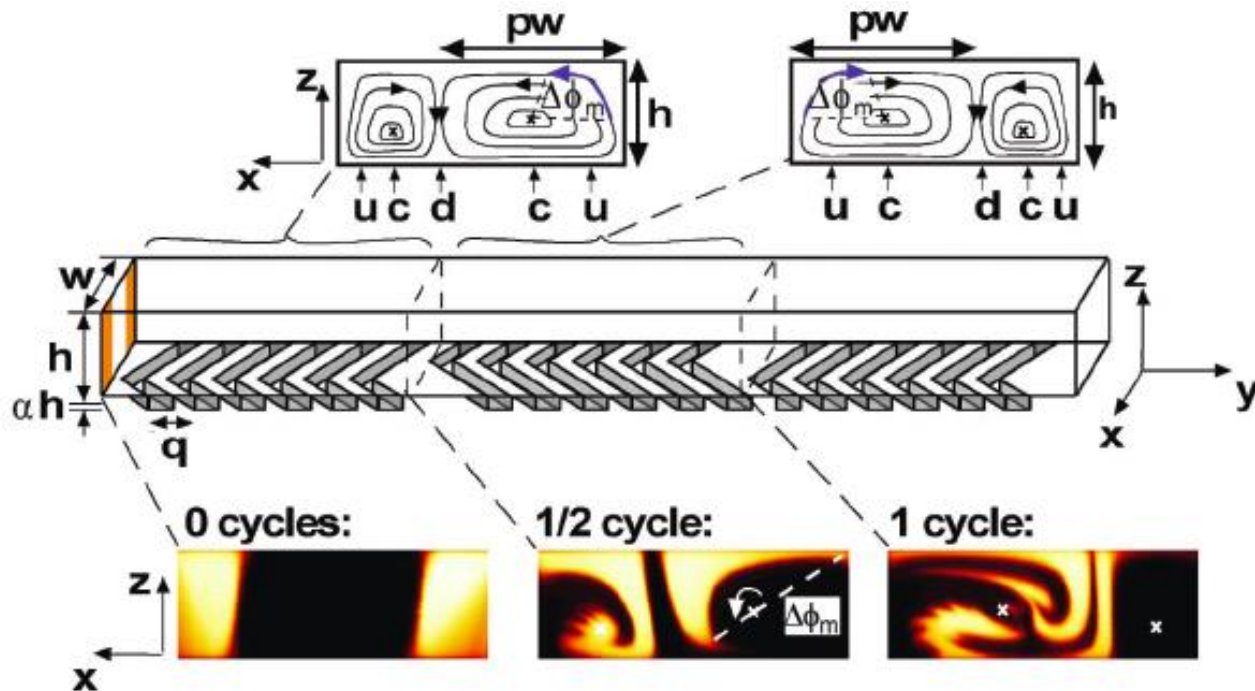
- Micro-structured reactor channel diameters: **sub mm to mm range**
- Surface/Volume area: **1,000-50,000 m<sup>2</sup>/m<sup>3</sup>**







# Structured plates

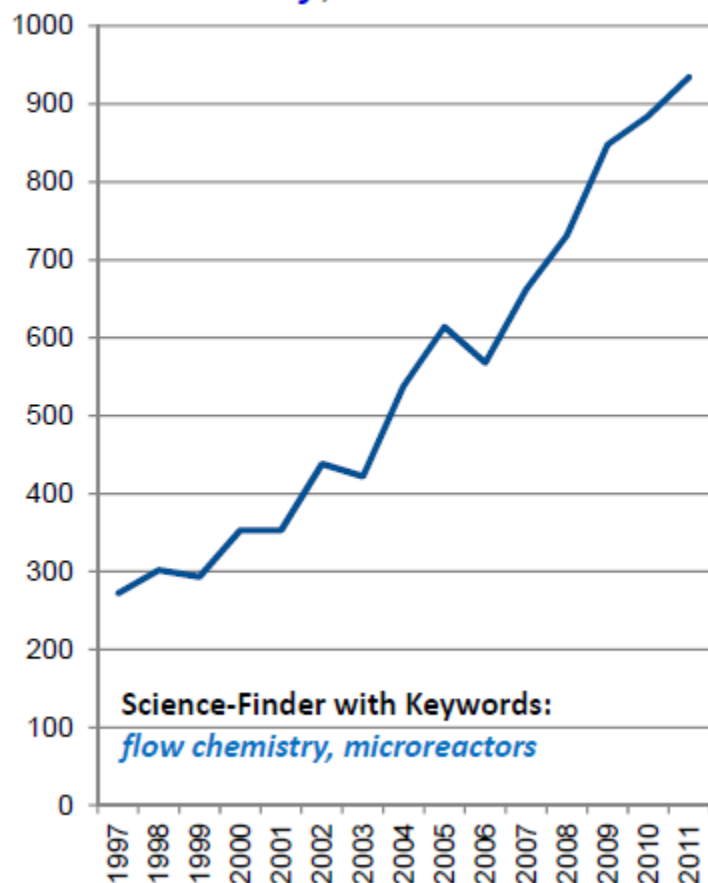


Stroock et al., Chaotic mixer for microchannels, Science 295 (2002) 647.

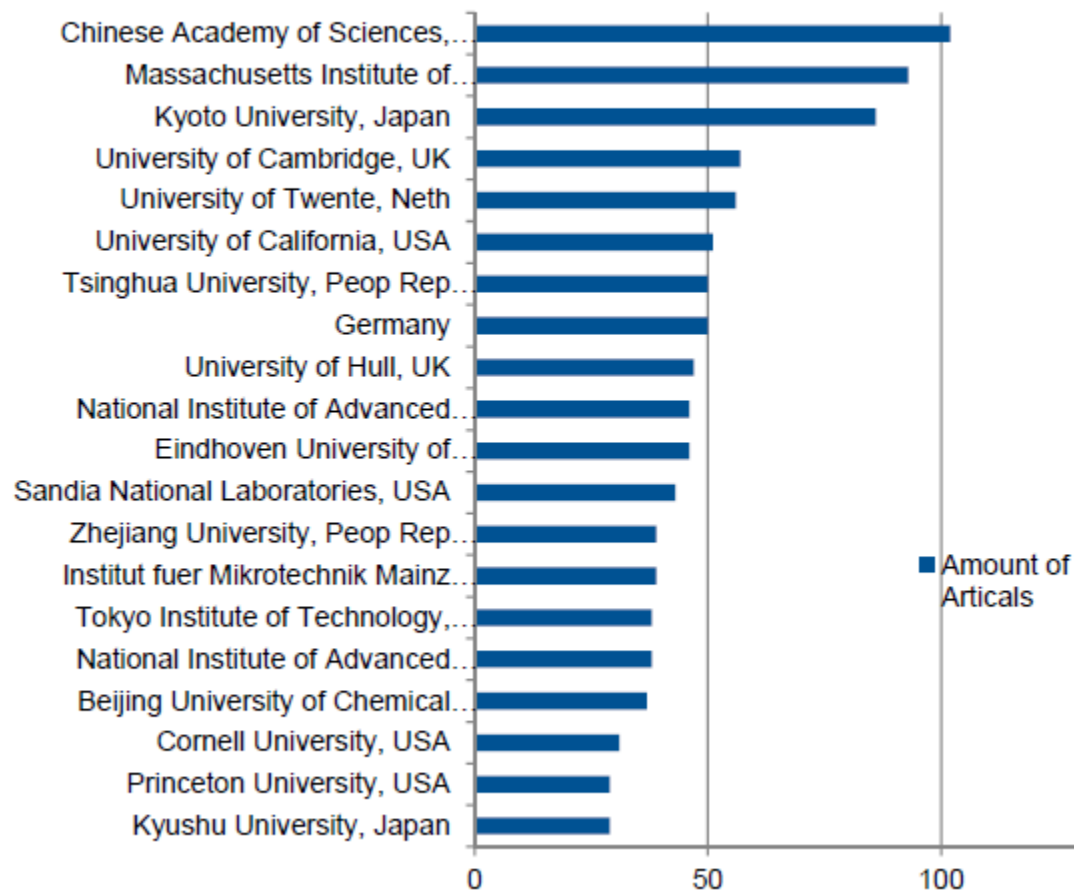


# Flow chemistry & microreactors

**Growing Annual Number of  
Journal Articles in *flow  
chemistry, microreactors***



**Top 20 Journal Paper Contributors  
(1990-2012)**

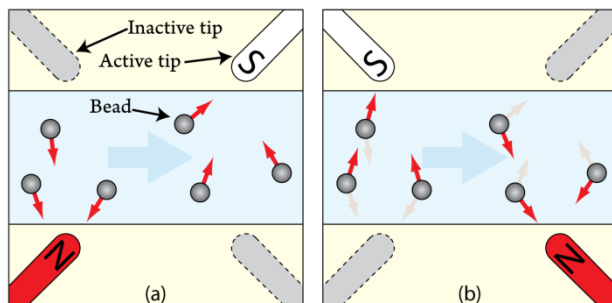
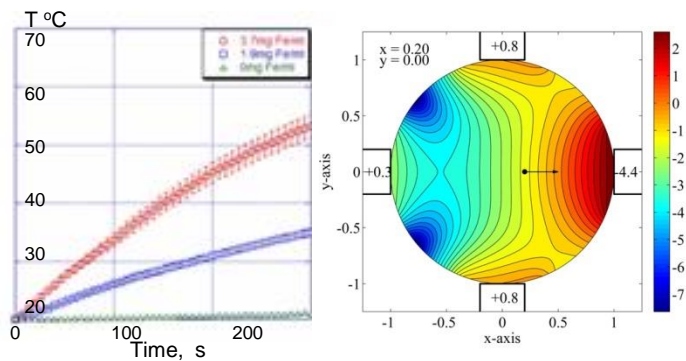






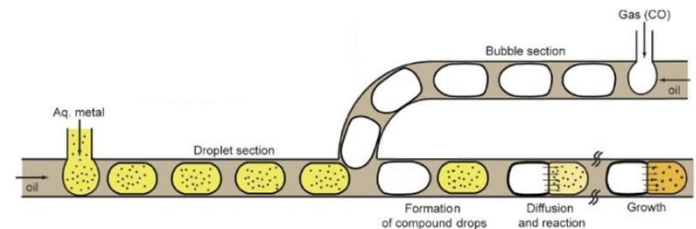
# Our approach

## Heating & mixing via magnetic actuation

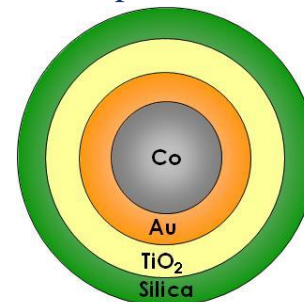


Aim: Design of new types of flow-through reactors for RF heating and magnetic actuation

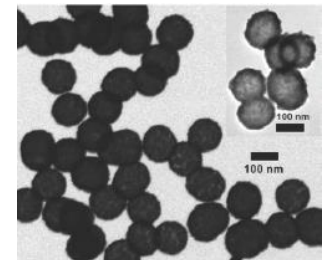
## Microfluidic synthesis of magnetic NPs



### Composite NPs



### Monodispersity



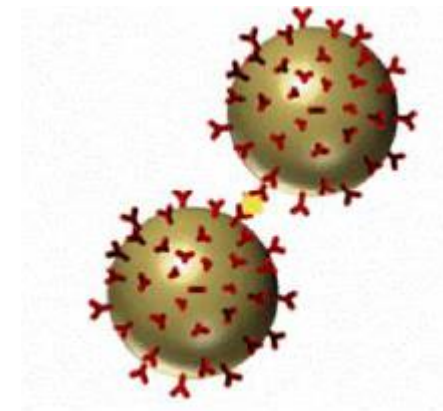
Aim: Development of strategies towards the synthesis of new composite NPs in a variety of architectures



# Applications of magnetic microparticles

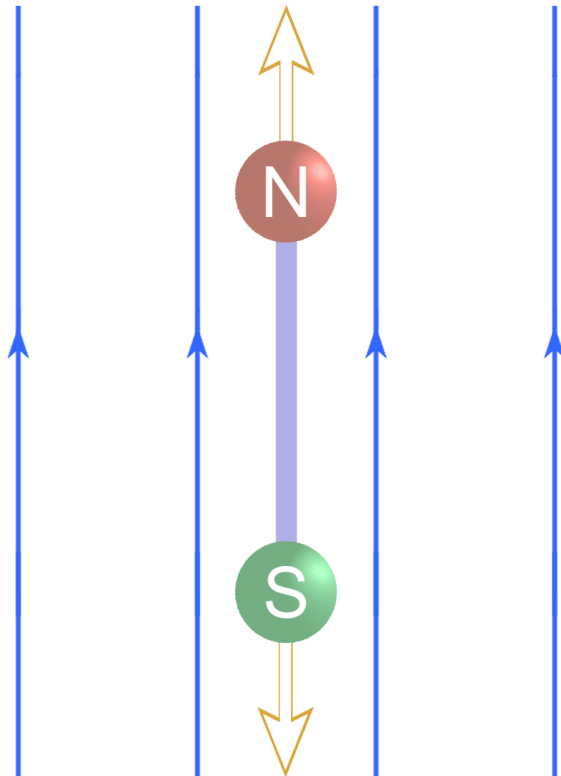
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- to mix fluids,
- to selectively capture specific analytes (i.e. the biomarkers to be detected),
- to concentrate analytes,
- to transfer analytes from one solution to another
- to label analytes, to perform washing steps,
- to probe biophysical properties of the analytes





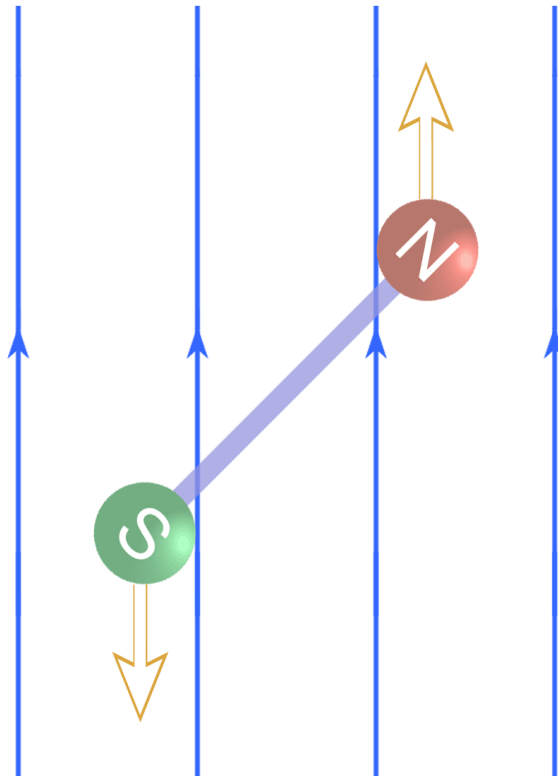
# Magnetic actuation



- ☐ A uniform magnetic field tends to orient a magnetic dipole
- ☐ Uniform field does NOT exert translational force on dipole
- ☐ Forces on North and South pole balance



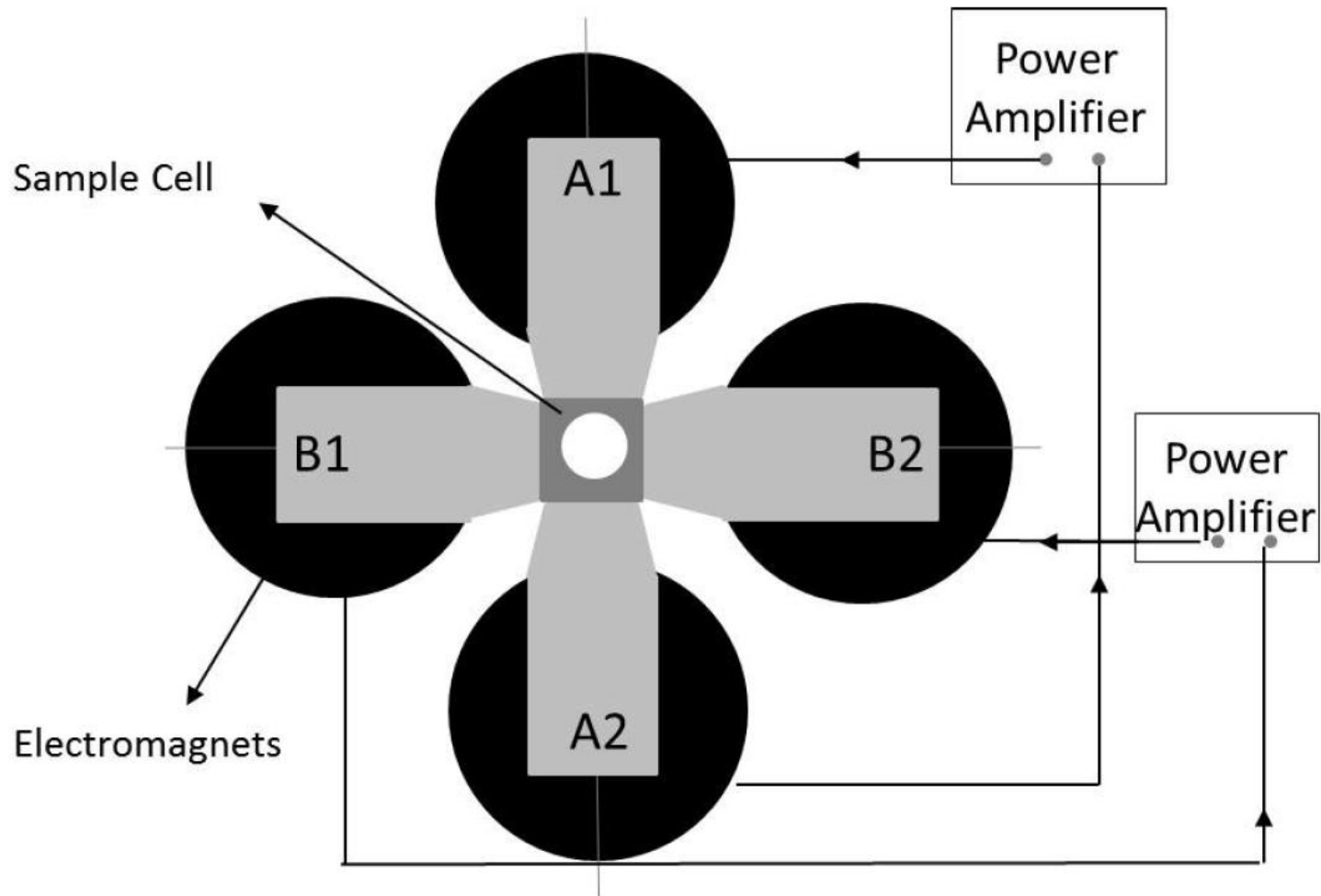
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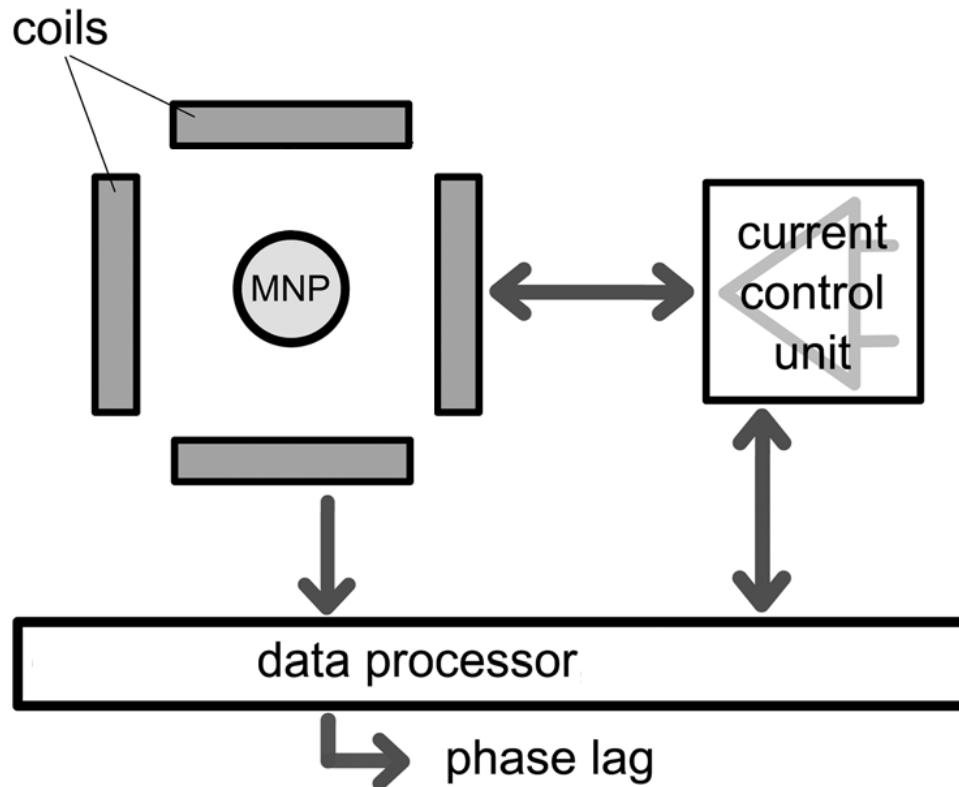


# Quadrupolar magnetic actuation system





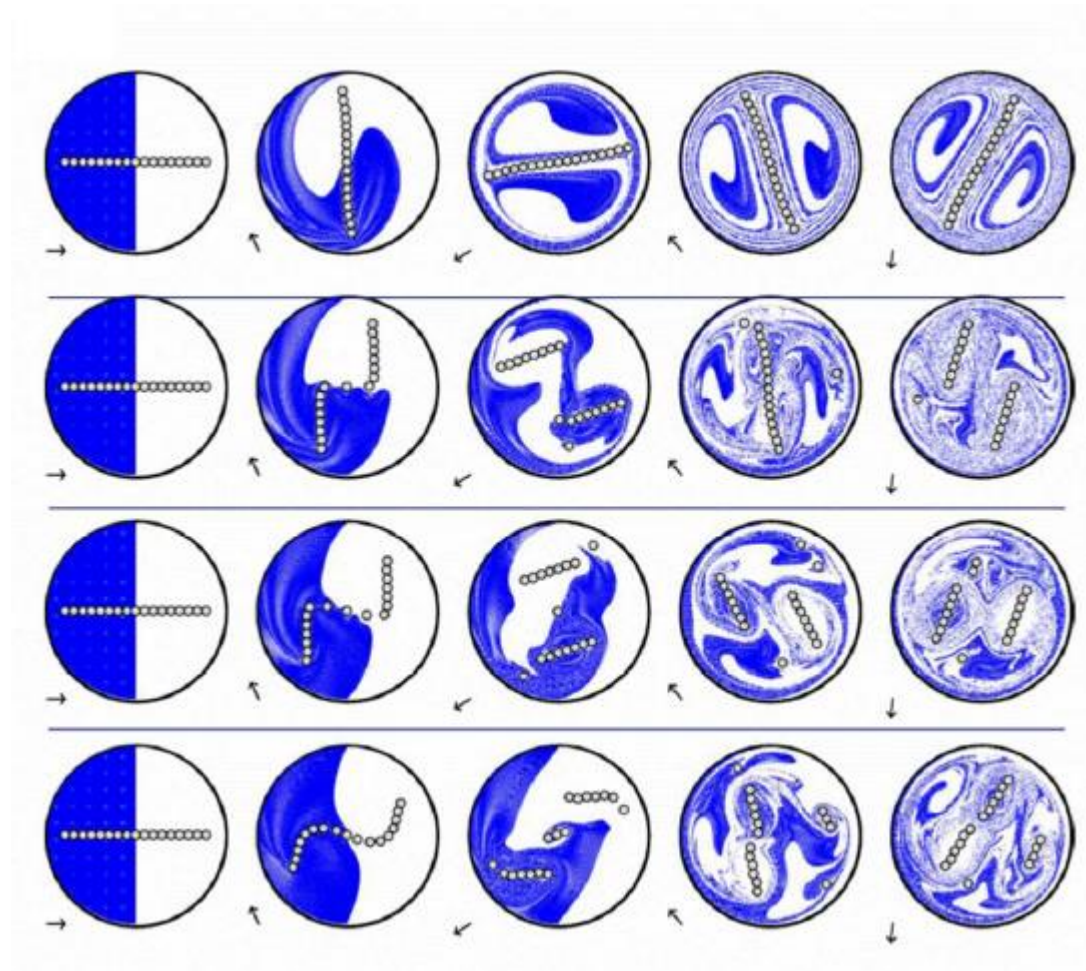
# Magnetic actuation





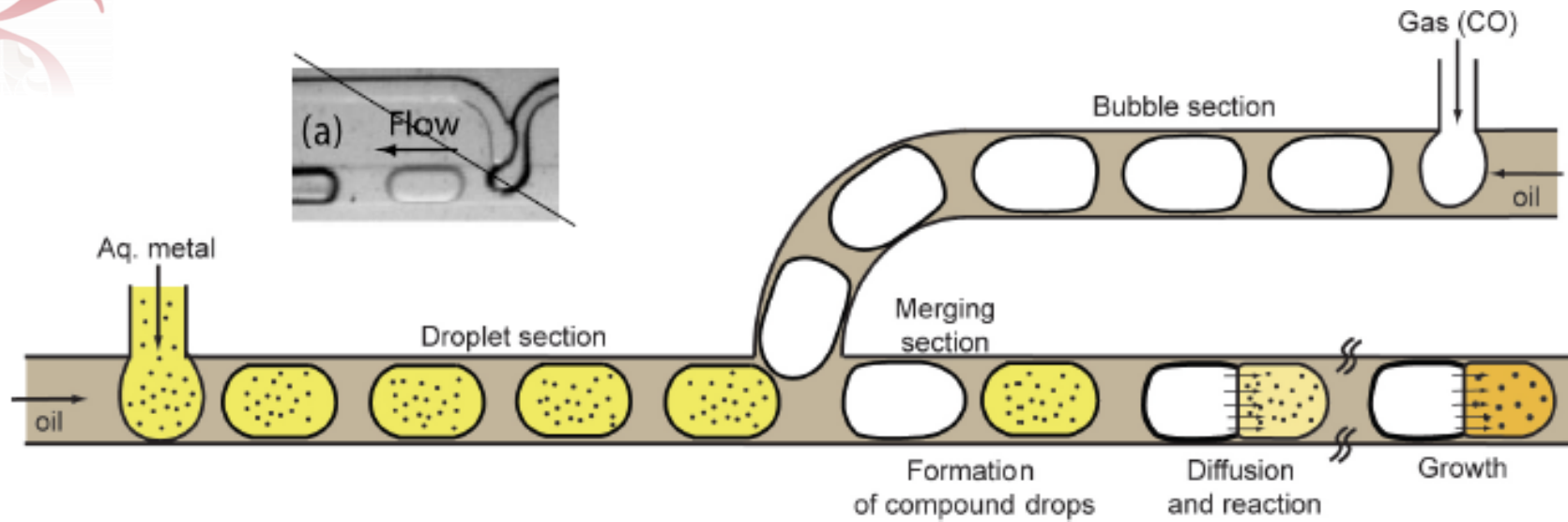


# Particle chain in a rotating field of 3 Hz





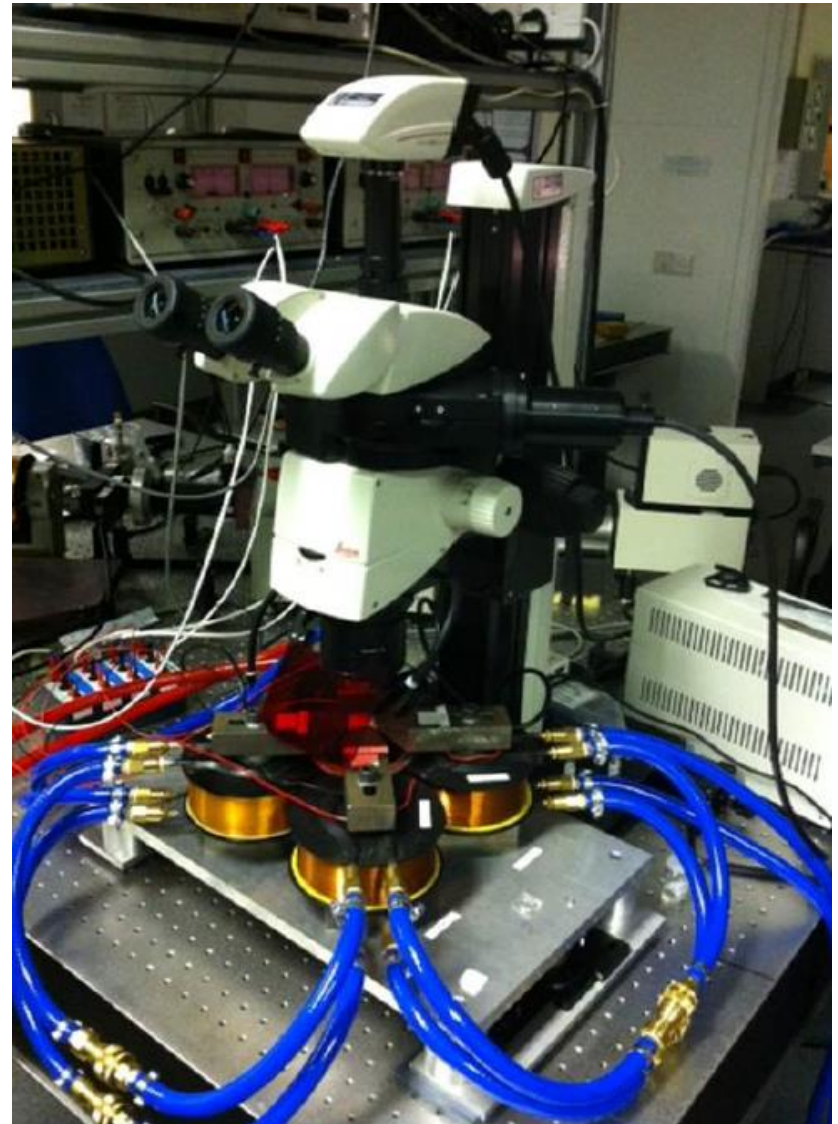
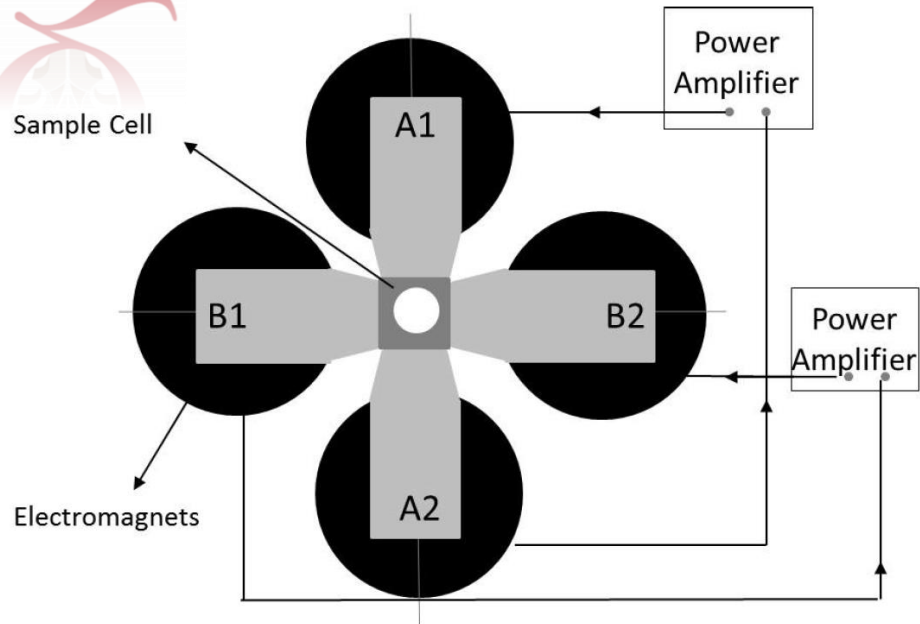
# Synthesis of magnetic nano- and microparticles



- CO – reducing agent
- Au nanocrystals – aqueous  $\text{HAuCl}_4$
- Au nanoshells/nanoislands – aqueous Kgold and seeded silica
- Isolate the bubble formation zone from drop zone to prevent deposition at point of contact

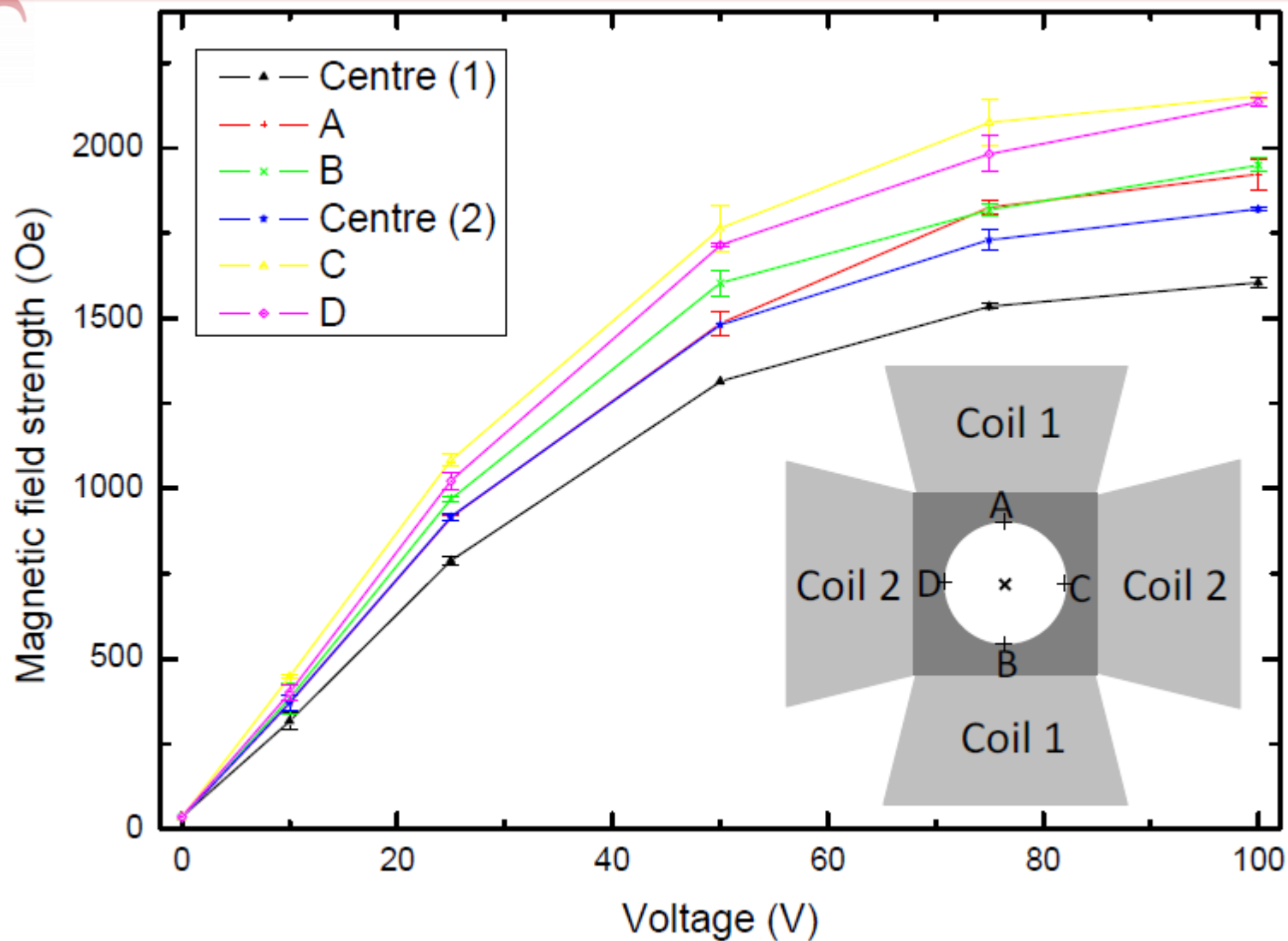


# Quadrupolar magnetic actuation system





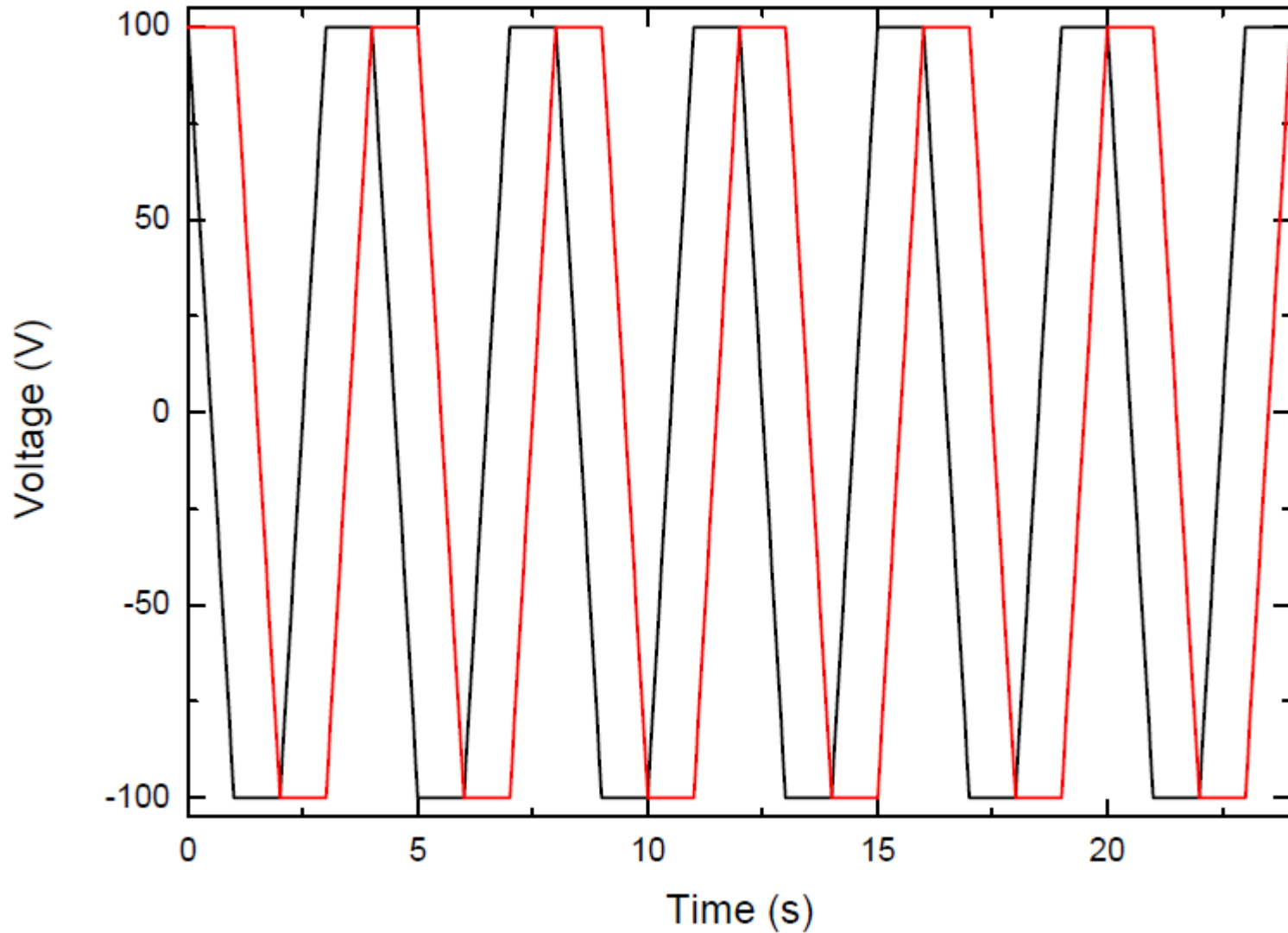
# Magnetic field





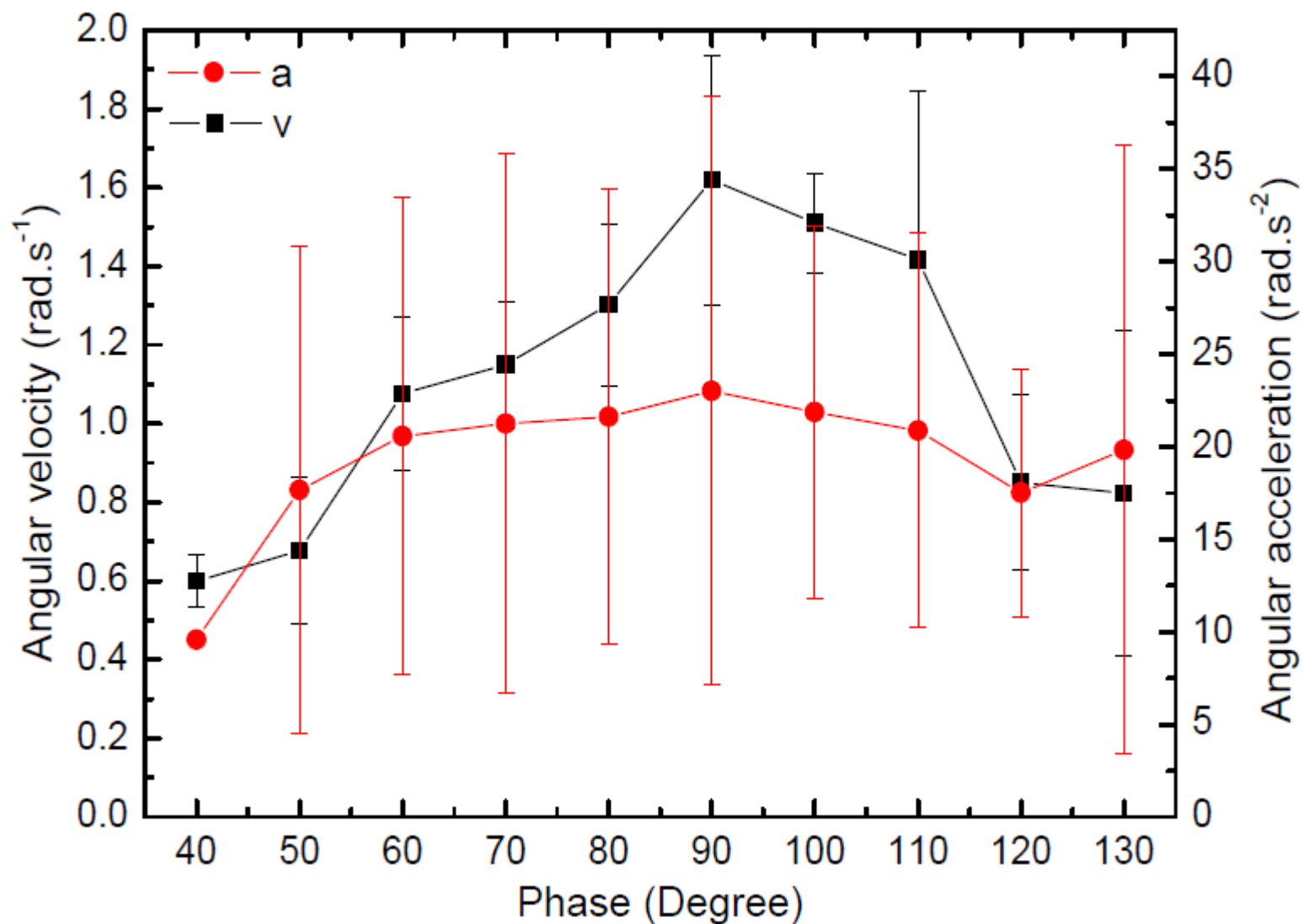


# Actuation protocol





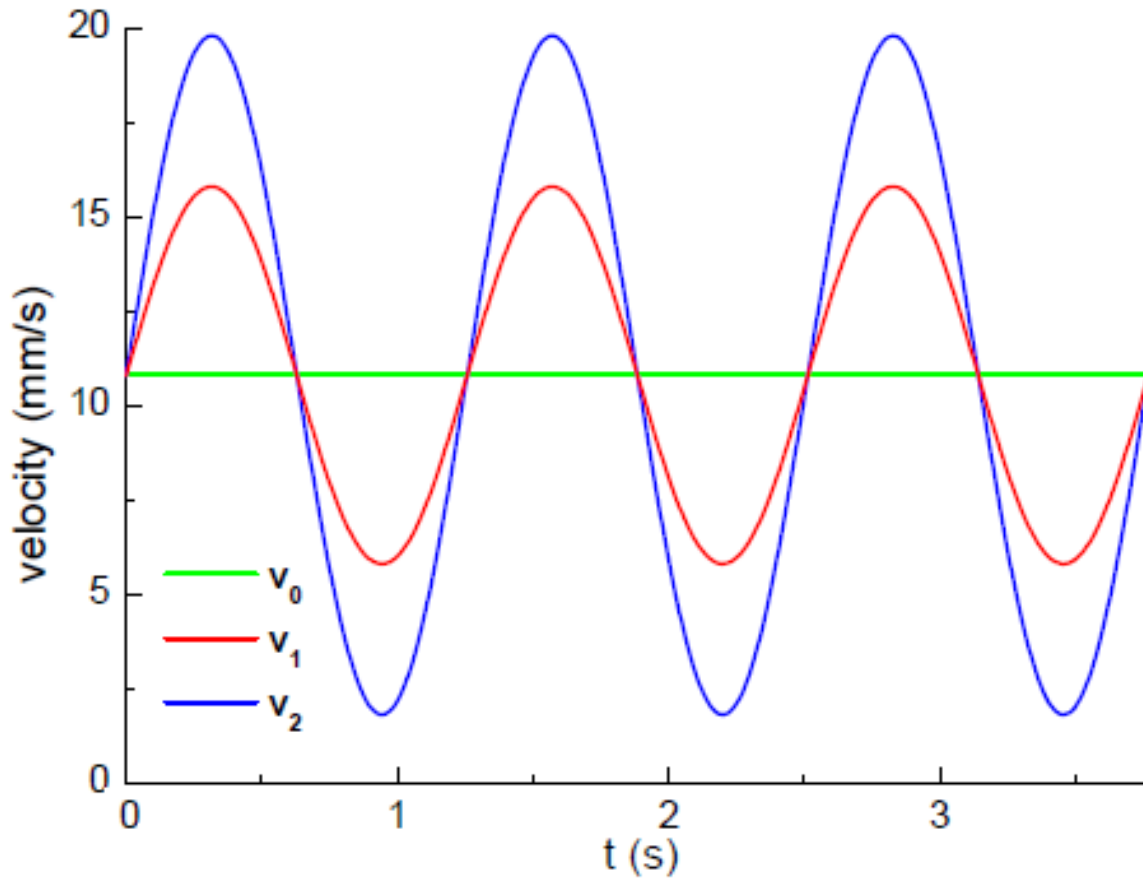
# Effect of phase shift







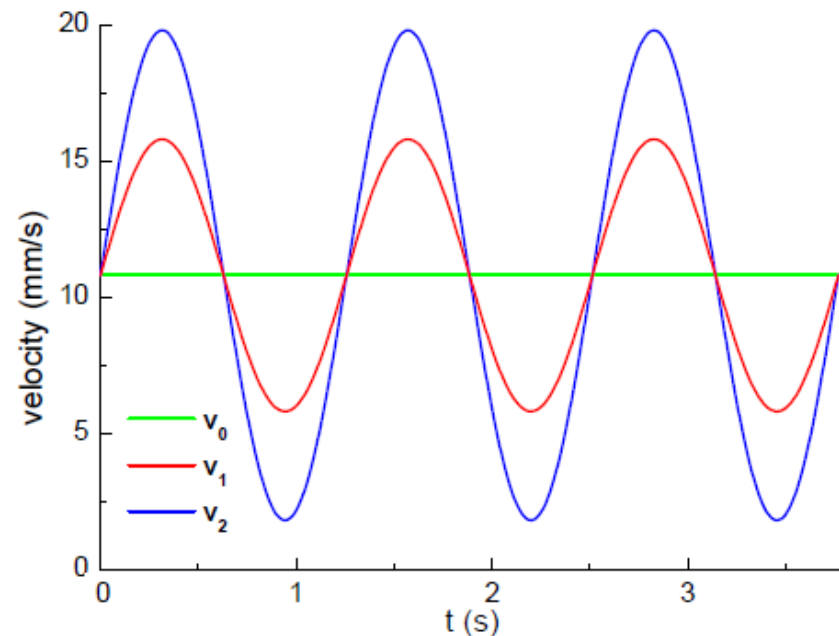
# Velocity profiles





# Steady vs transient motion?

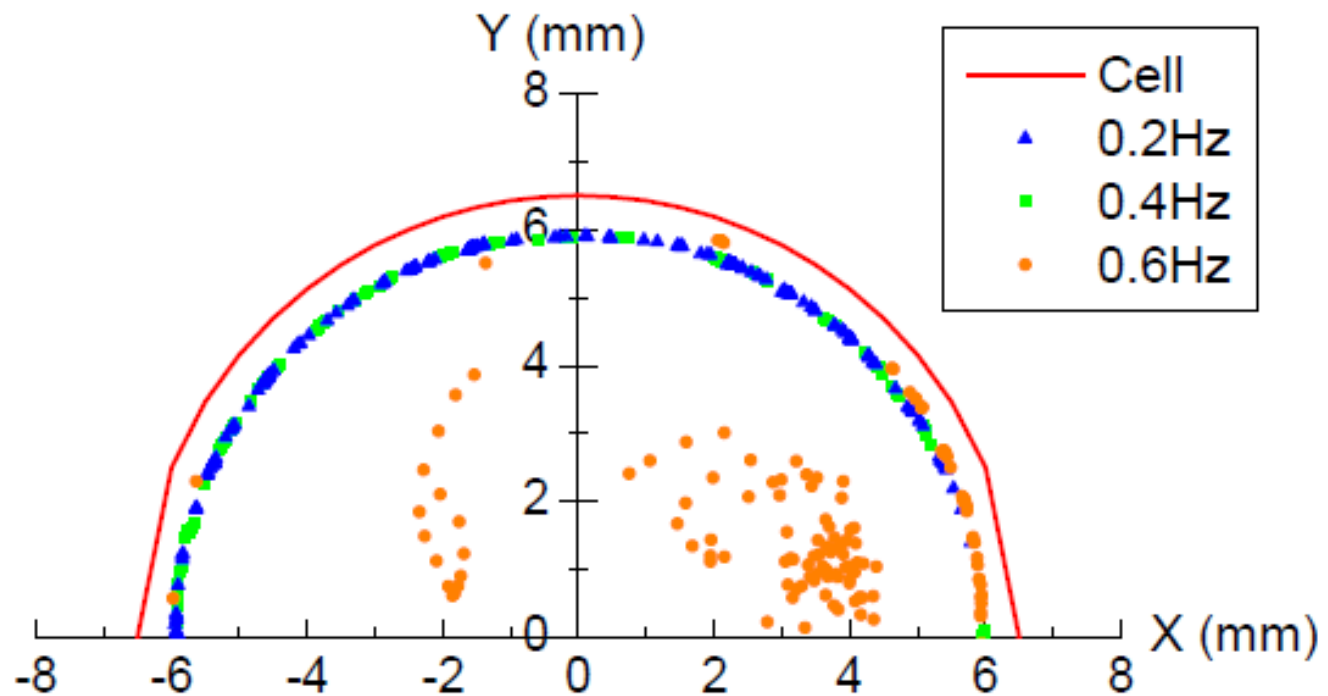
$$Sh = 2 + 0.6Re_p^{0.5}Sc^{0.33} \quad \text{for } Re_p > 1$$



$\bar{v}(\text{mm/s})$	$\overline{Re}$	$\overline{Sh}$
10.8	5.4	10.7
10.8	5.4	10.6
10.8	5.4	10.2



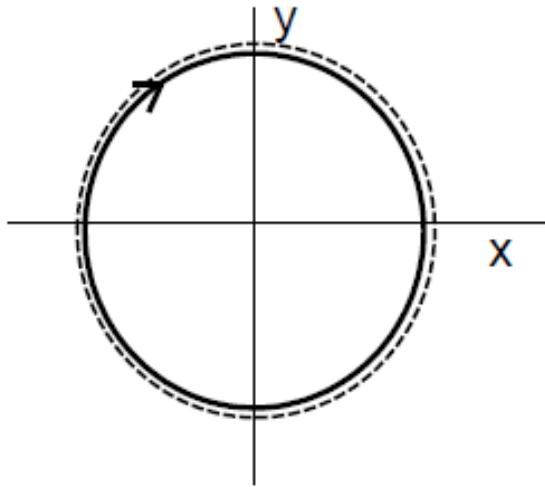
# Particle trajectories





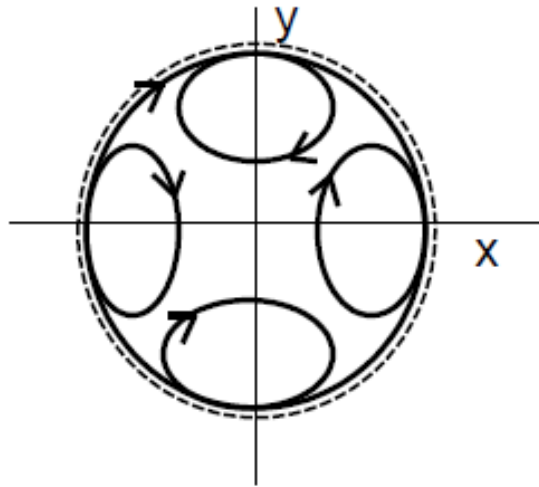
# Particle trajectories

Mode I



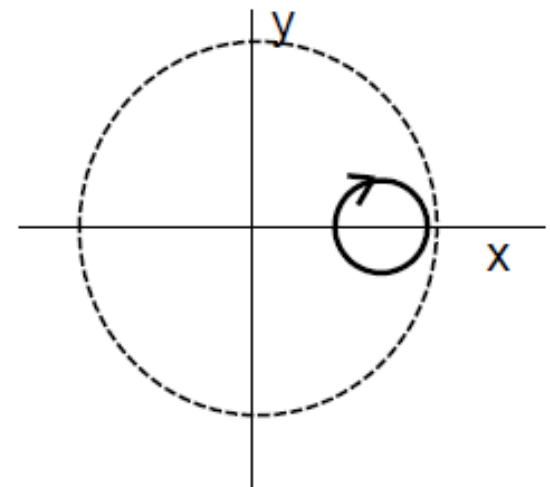
0.1-0.5 Hz

Mode II



0.5-0.7 Hz

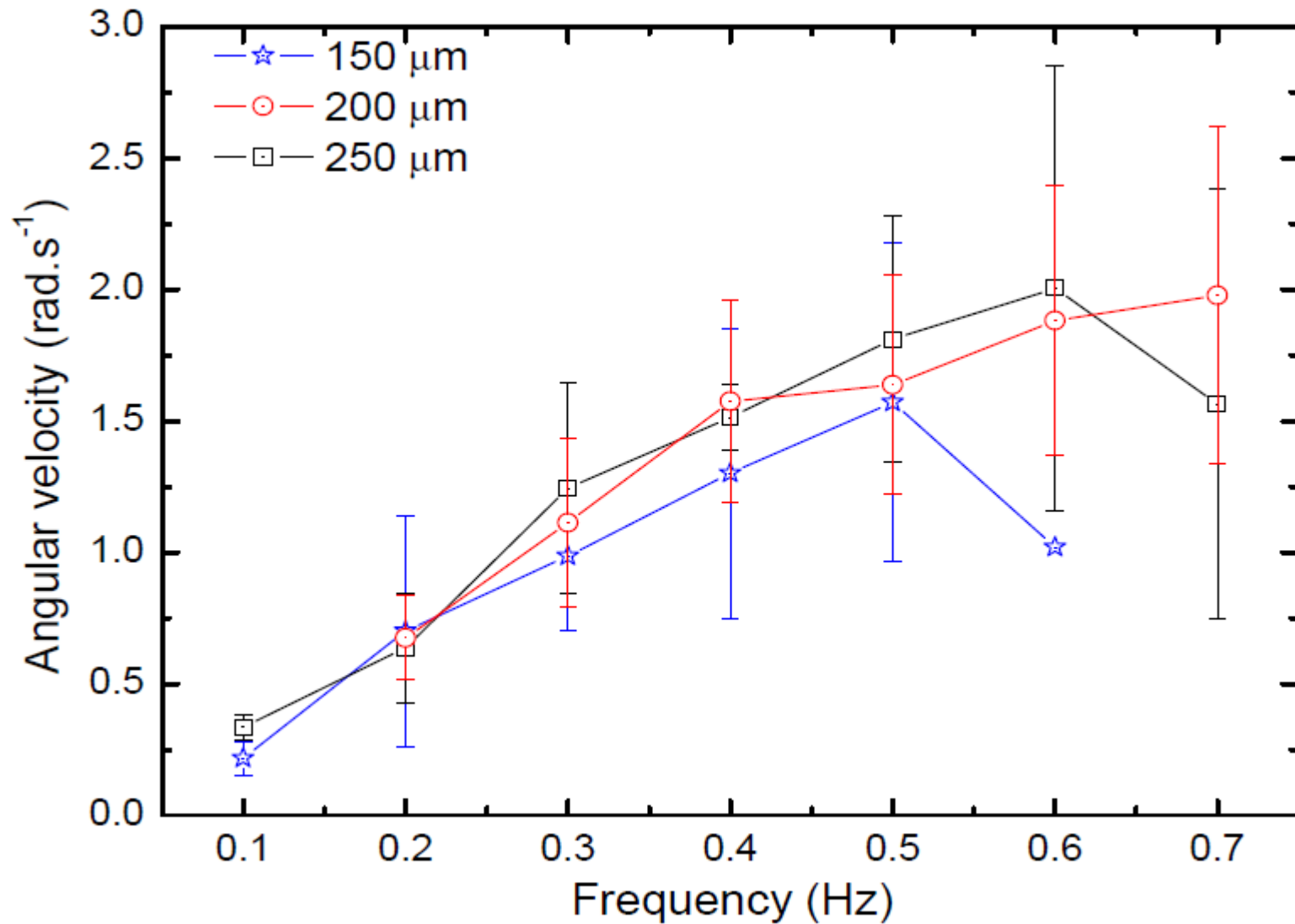
Mode III



>0.7 Hz

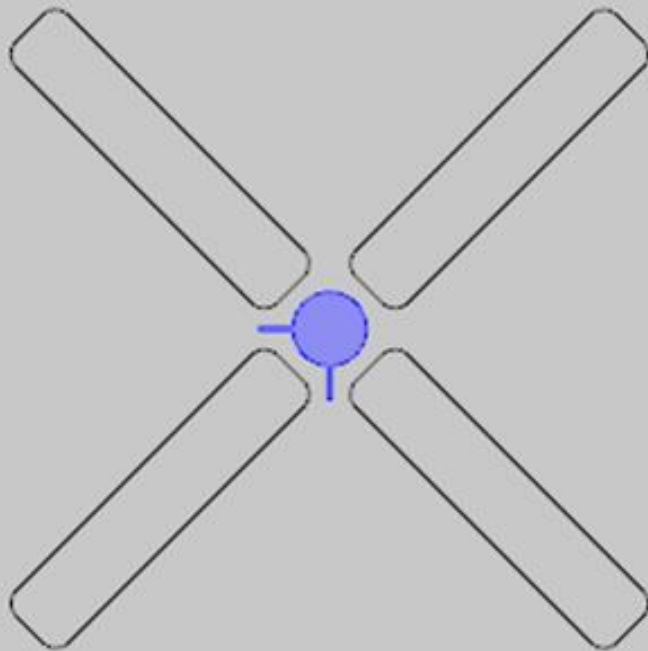


# Effect of particle size





# CFD modelling



The model was created using three modules: (i) magnetic fields, (ii) laminar flow and (iii) particle tracing for fluid flow.

The four electromagnets were simulated using the multi turn coil domain tool within the magnetic fields module.

A sine function was specified for the applied voltage allowing input of the relevant parameters for the applied magnetic field.

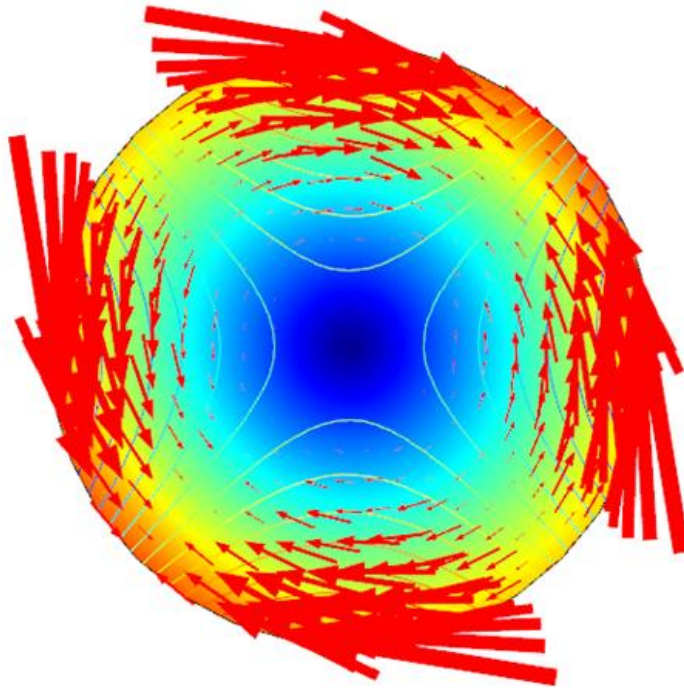
A transient time dependent study step allowed for an oscillating voltage and so a time dependent magnetic field distribution.



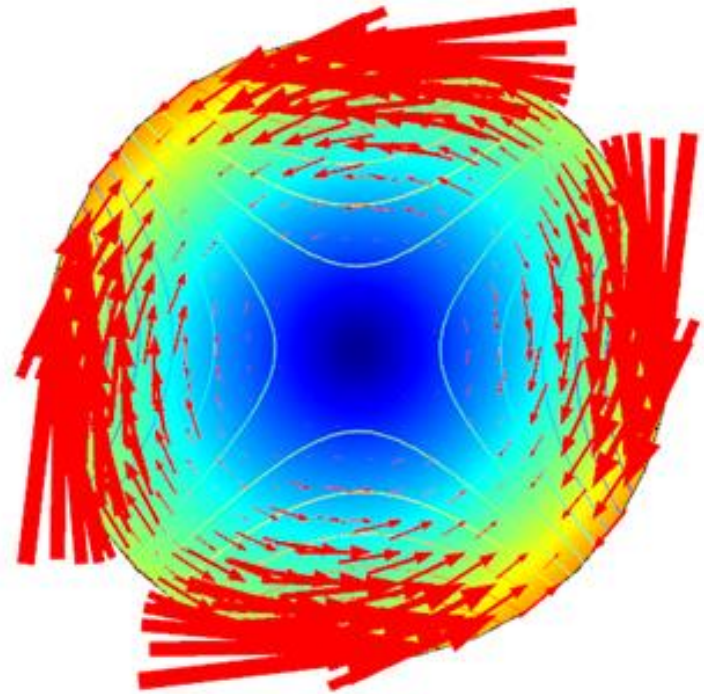


# CFD modelling

$t = 0, T/2$



$t = T/4, 3T/4$



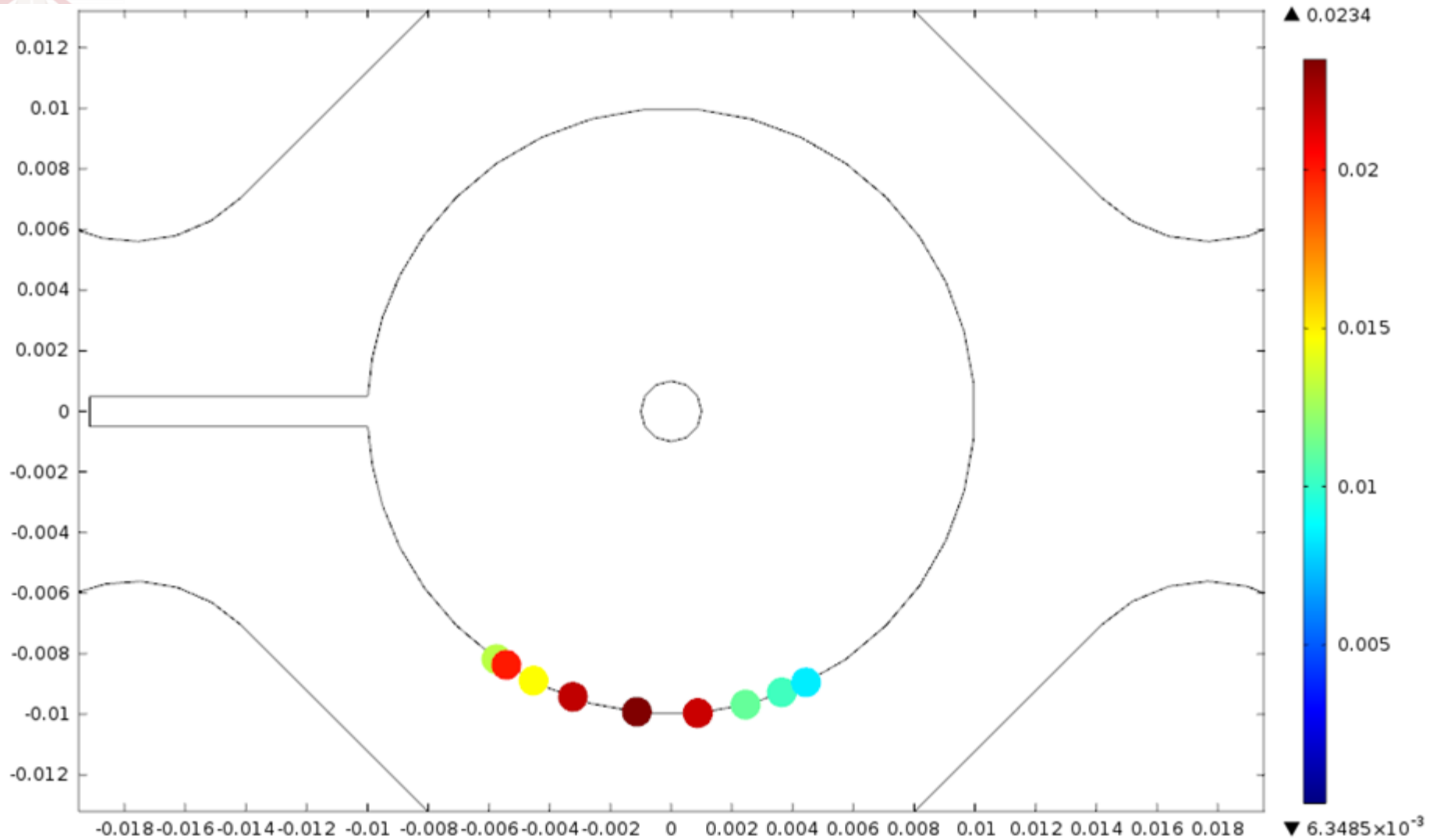
Colour: Magnetic field

Contour: Gradient

Arrows: Magnetic force

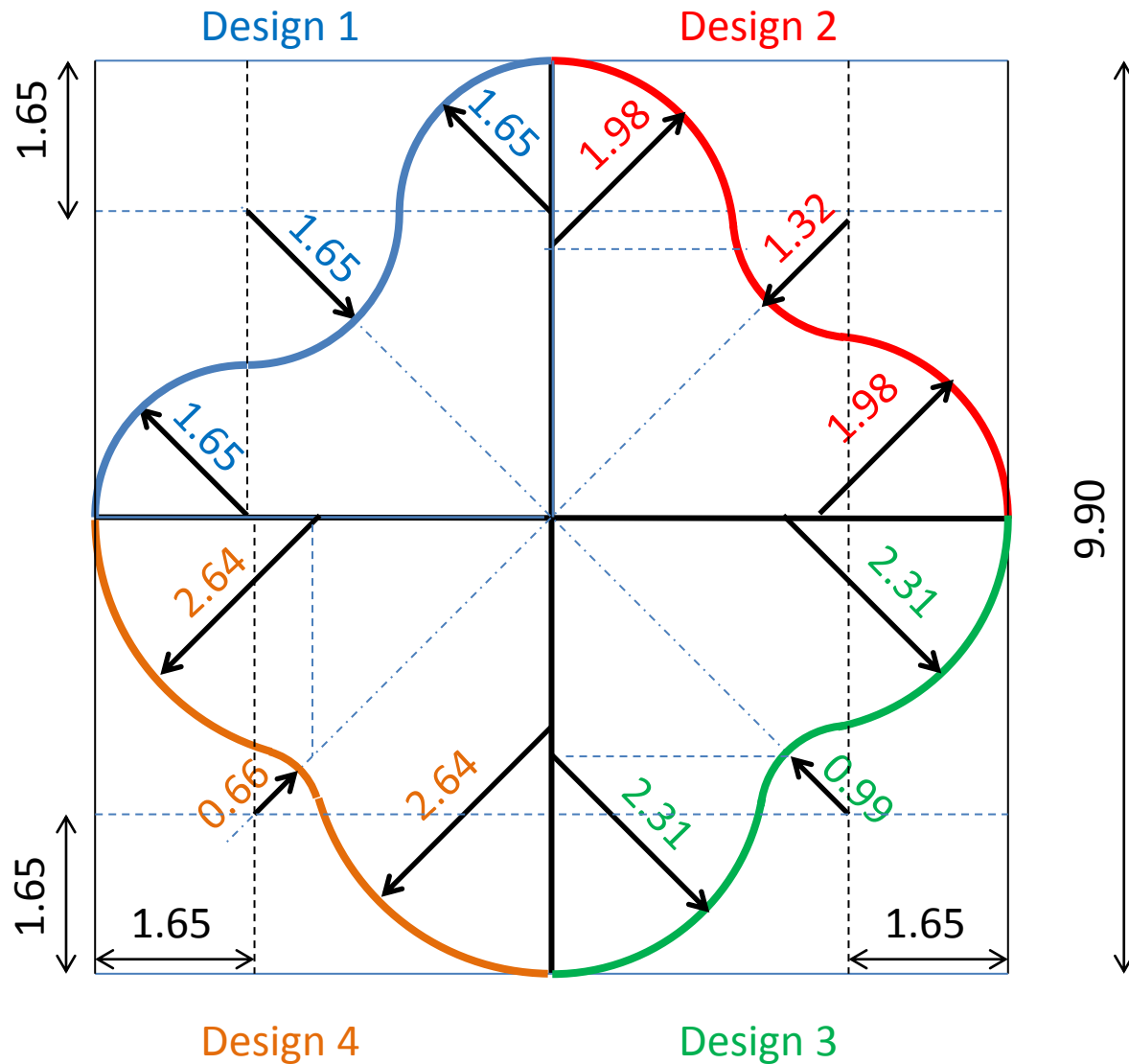


# Particle trajectories



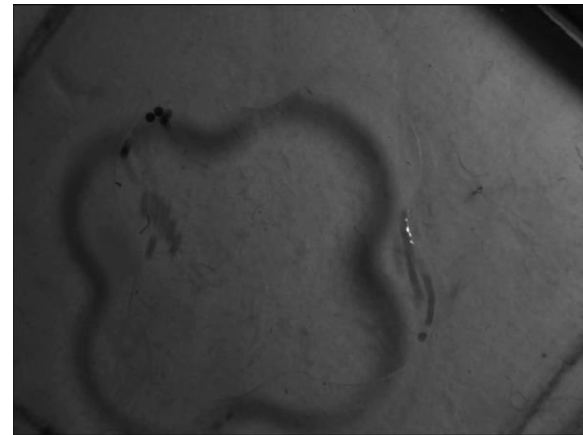
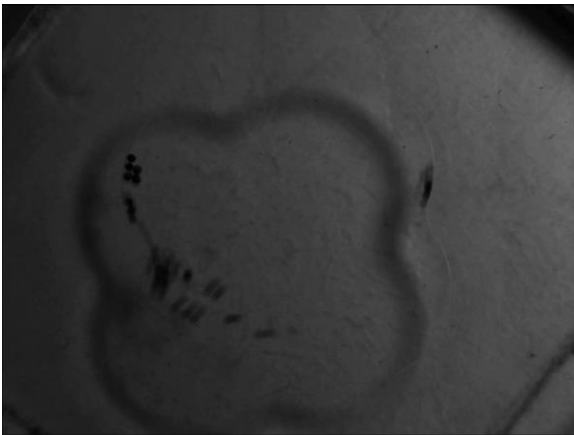
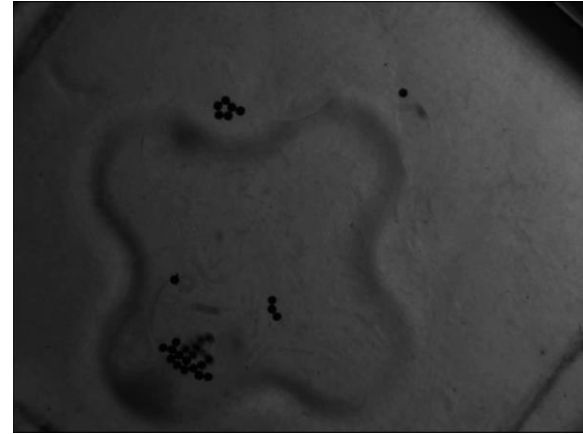
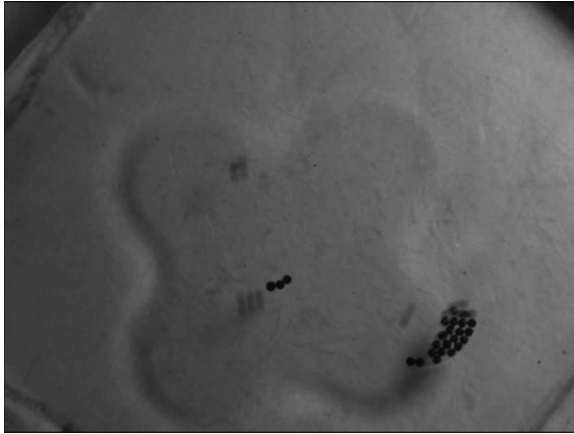


# Design of the flow cell





# Particle trajectories





# Thanks to



Dr  
Pengzhao  
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